

## **Installation Guide**

## Installation Instructions to Assemble New and Replacement Armrests on Milsco TS-3500 Seat

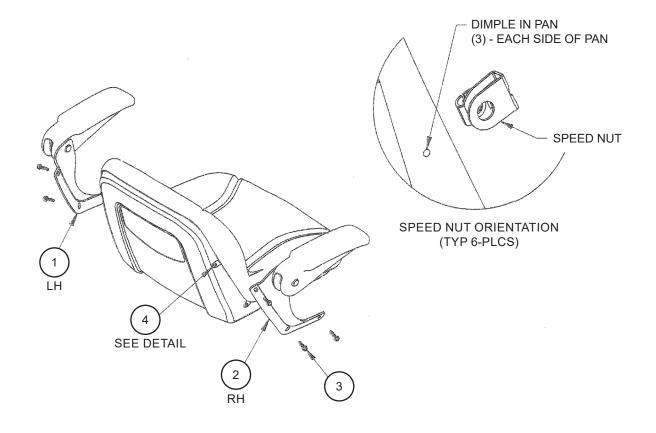
## **NEW INSTALLATION PROCEDURE:**

- Install supplied speed nuts (3) per side at dimpled locations on sides of seat (see detail for orientation).
  - **NOTE:** In some instances, speed nuts may already be present.
- Align armrest assembly to the (3) speed nuts on the side of the seat and attach with (3) 1/4 - 14 X 1.0 long screws.
- 3. Adjust arm(s) to desired location and tighten all screws to a torque of 70 in-lb.

## PART LIST - KIT MAY INCLUDE BOTH LH & RH - OR ONLY ONE SIDE:

ITEM	QTY	DESCRIPTION
1.	1	LH ARMREST ASSEMBLY
2.	1	RH ARMREST ASSEMBLY
3.	6	1/4 - 14 X 1.0 HX HD TAPPING SCREW
4.	6	SPEED NUTS

NOTE: Do not over torque mounting hardware.



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